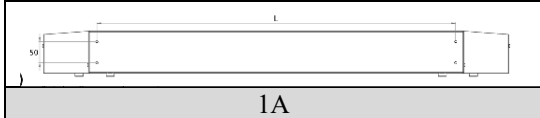
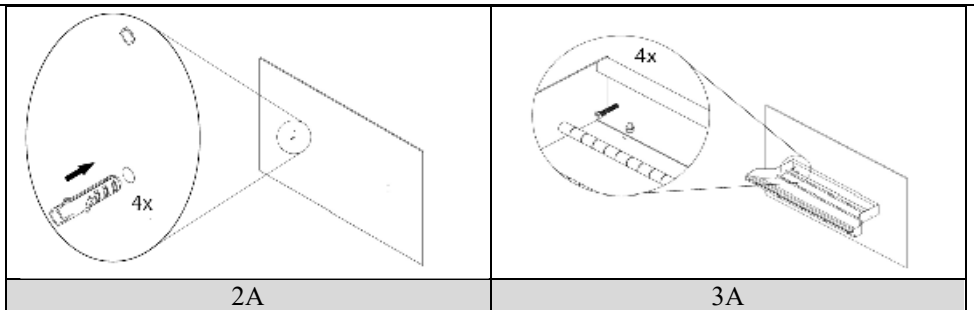


Brand Name of Product	Rolling Heat Sealer
Generic Name of Product	Heat Sealer
Product Code Number(s)	30.100.561
Purpose of Product	To seal sterile packaging.
Range of Applications for Product	<ul style="list-style-type: none"> • Paper/poly packaging • Tyvek/poly packaging • NOT to be used for poly dust covers.
Key Specifications of Product	<ul style="list-style-type: none"> • Continuous feed rolling sealer • Conveniently arranged LCD display and keyboard control • Microprocessor controlled • Parameter control and USB module • RS232 serial communication port.

Shipping & Storage	
Shipping Conditions & Requirements	Always transport the heat sealer in its original box or appropriate return box provided and stow in such a way that the machine cannot move within its box. Using packaging materials other than the original can lead to damage on the inside and outside of the heat sealer.
Storage Conditions	Please store the standard transport box (including filling foam) for future use, as you might ship the heat sealer for preventive maintenance or calibration. This will ensure a maximum level of protection (if properly placed) against transportation damage.
Packaging Contents	Using tested and proven protective packaging materials, the heat sealer has been carefully packed and stowed to avoid any damage during normal transportation handling.
Shelf Life	N/A

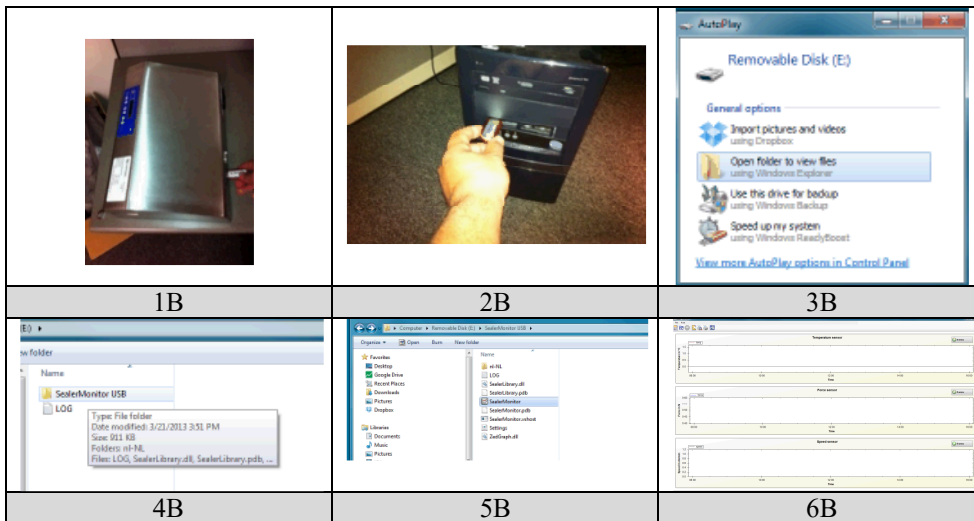
Instructions for Using Product	
Description of Use(s)	N/A
Preparation for Use	<ul style="list-style-type: none"> • IMPORTANT: Before unpacking, please check if the packaging is damaged. If this is the case, please notify the forwarder to claim transport damages. (NOTE: The manufacturer is not responsible for these damages and does not accept any claim arising from this action.) • Please ensure all parts are included. • For best performance, install heat sealer in an area: <ul style="list-style-type: none"> ○ Having enough space for ventilation. ○ Not exposed to direct sunlight or heat source. (NOTE: Direct sunlight may activate the transportation mechanism within the machine via an opto-sensor which is sensitive to light.) ○ Not subjected to vibrations or shocks. ○ Dust free.
Diagrams (drawings, pictures)	<p>Roll Cutter Instructions</p>  <p>1A</p>



2A

3A

Software Installation Instruction Photo's



1B

2B

3B

4B

5B

6B

Steps for Use of Product

Instructions for Using Heat Sealer

1. Verify the On/Off switch is positioned at zero (0), which means the machine is switched off.
2. Connect the power supply cable (that came in the packaging) to the heat sealer first, then plug it into a grounded socket with the correct voltage (check the voltage type label on backside of the heat sealer).
(⚠ Caution: ALWAYS USE A GROUNDED POWER SUPPLY SOCKET.)
3. Switch the On/Off switch to one (1) to power the heat sealer on.
4. Depress arrow indicating direction up or down and hold until the desired setting temperature is displayed.
5. The heat sealer will display “temperature is too low, please wait.”
 - a. It takes ± 5 minutes before the preset temperature at 180 °C (356 °F) is reached.
 - b. Two (2) beeps will indicate that the preset temperature has been reached and the display will switch to the standby screen.
 - i. Before sealing your packaging, check the required temperature level as specified by the packaging manufacturer.
 - ii. If the temperature is not 180 °C, adjust the temperature accordingly.
6. Insert the open end of pouch package into the sealer machine from the **left side**.
7. Guide the package to the right (completely through the machine).
8. Evaluate the seal to ensure the package is entirely sealed.

Roll Cutter Instructions

1. Drill 4 holes of 5 mm to the given distance. (Fig.1A).
2. Use the correct 6 mm plugs for the specific base material. (Fig.2A).
3. Use the correct screws for the 6 mm plugs. (Fig.3A).

Software Instructions

	<ol style="list-style-type: none"> 1. The heat sealer is equipped with a USB module on the back on the machine. Plug USB data stick (not supplied) in the module before use and remove when finished in order to log parameters of each seal. (Fig. 1B). 2. Plug USB data stick into an open USB port on your PC. (Fig. 2B). 3. A window will open, select “Open folder to view files.” (Fig. 3B). 4. Select “Sealer Monitor USB” Folder. (Fig. 4B). 5. Select “Sealer Monitor.” (Fig. 5B). 6. Graph(s) will appear with parameters of each seal. (Fig. 6B). Each log will include: <ol style="list-style-type: none"> a. Number of the seal b. Temperature c. Pressure d. Speed.
Interpretation of Results	N/A
Contraindications of Test Results	N/A
Documentation	N/A
Special Warnings and Cautions	<ul style="list-style-type: none"> • ⚠ Do NOT open the heat sealer to avoid: <ul style="list-style-type: none"> ○ Any injuries caused by electric shock or by the transport mechanism. ○ Guarantee and warranty will become void should the heat sealer be opened by unauthorized staff or without prior written permission. • Obstructing the ventilator at the bottom of the heat sealer could cause overheating to the electronic components within the heat sealer. <ul style="list-style-type: none"> ○ Serious damage could occur to the heat sealer. ○ Ensure regular cleanliness of the finger protector grill to avoid clogging which will cause improper cooling. • ⚠ Disconnect the power supply socket from the heat sealer before cleaning the grill. • ⚠ Prevent small articles (like small tips of instruments) from being fed in together with the packaging. <ul style="list-style-type: none"> ○ These objects may cause internal damage to the transportation mechanism as well as to your instruments. ○ Never put objects other than packaging material into the heat sealer. NOTE: The automatic paper feed-in of the heat sealer is protected, but still capable of taking in smaller objects. • ⚠ Only use the power supply cable which came with your heat sealer to plug into the power supply socket. Other power supply cables may not be used. • Do not use heat sealer on a) polyethylene foil, b) soft PVC foil, c) hard PVC foil, d) polyamide foil, or e) polypropylene foil.
Disposal	N/A

Reprocessing Instructions	
Point of Use	N/A
Preparation for Decontamination	N/A
Disassembly Instructions	N/A
Cleaning – Manual	Clean heat sealer using alcohol disinfectant wipes. Ensure power is disconnected.
Cleaning – Automated	N/A
Disinfection	N/A
Drying	N/A
Maintenance, Inspection, and Testing	<p>Routine Maintenance: Regularly clean the ventilator on the bottom of the machine. This will prevent dust from clogging the grills of the finger protector, which would result in insufficient cooling.</p> <p>Preventive Maintenance:</p> <ul style="list-style-type: none"> • For optimal functioning of the heat sealer and to prevent corrective maintenance, it is recommended to have the machine checked and cleaned at least twice a year. During this inspection, the following parts are checked on wear and tear and, if necessary, replaced: <ul style="list-style-type: none"> ▪ 12.210.300: Transport belts ▪ 30.200.039: polytetrafluoroethylene (PTFE) (or Teflon) strip on heating elements

	<ul style="list-style-type: none"> ▪ 30.200.041: PTFE strip on guiding bars ▪ For the article numbers and descriptions of all other parts, refer to your dealer and/or to the technical documentation. <ul style="list-style-type: none"> • Technical Data <ul style="list-style-type: none"> ▪ Temperature range: 50- to 199 °C (122- to 390.20 °F) ▪ Running speed: 8.50 m/min ± 5% ▪ Seal seam width: <ul style="list-style-type: none"> • 12 mm (flat seal) • 15 mm (rib seal) ▪ Sealing force: 100 ± 5% Newton ▪ Fuses: 2 x 3.15 Ampere-Turns (AT), 1 x 1.6 AT, 1 x 250 milliampere-Turns (mAT) (220/240 Volts Alternating Current [VAC]): 2 x 5 AT, 1 x 3.15 AT, 1 x 500 mAT (100/120 VAC) ▪ Power consumption: max. 365 watts (W), average 180 W ▪ Main voltage: 220/240 VAC 50/60 hertz (Hz), 100/120 VAC 60 Hz ▪ Dimensions: 405- x 290- x 160 mm ▪ Weight: 12 kg <p>⚠ Caution: To avoid the risk of electric shock, do NOT open the casing of the sealer. Repairs should be undertaken by experts only.</p>
Reassembly Instructions	N/A
Packaging	N/A
Sterilization	N/A
Storage	N/A
Additional Information	N/A

Related Healthmark Products	N/A
Other Product Support Documents	N/A
Reference Documents	Sterilization Brochure, Sterilization Price List
Customer Service Contact	Healthmark, A Getinge company 18600 Malyn Blvd. Fraser, MI 48026 1-586-774-7600 healthmark@hmark.com hmark.com